

**DRAPER**<sup>®</sup>**SOLDERING  
IRON****GB****62074**

## **INSTRUCTIONS FOR USE:**

Objects to be soldered must be clean. Conductors should be cleaned with steel wool or fine sandpaper.

Before using this iron for the first time the tips should be tinned using a cored solder or flux until tip is coated with solder.

Be sure tips are tinned before commencing to solder. Occasional re-tinning will ensure good solder connections.

Apply tip to the work, then apply solder to the work at the point of tip contact.

Remove the tip from the work. Molten solder must cool undisturbed.

Do not use more solder than necessary. Just enough to make a good connection.

Use resin core solder for radio and electrical connections.

Use acid core solder only where flux residue may be washed and cleaned away. Acid core solder is mainly used for mechanical connections and rarely used for electrical connections.

After using with acid core, clean soldering iron tip thoroughly.

**Spare Tips:**

Fine - quote Stock No. - 62079

Medium - quote Stock No. - 62080

Large - quote Stock No. - 62082